



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A2:2025

ZE-16083-01-00-EN15085-2016.0178.008

DVS ZERT GmbH hereby certifies that the welding company

AMAS Technology GmbH
Am Alten Postweg 6
19294 Neu Kaliß
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL2
in the type of activity P

in the range indicated in the annex.

validity: 2026-05-15 until 2029-05-14

Düsseldorf, 2026-05-15
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) BARGHOLZ


Dipl.-Ing. GURSCHE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to EN ISO 15608	Dimensions	Remarks
131	22	t = 3 - 24 mm	FW
135	1.1/8	t = 1 - 3 mm	-
	1.2	t ≤ 100 mm	BW
		t ≥ 3 mm	-
	8	t ≥ 3 mm	FW
	2.1	t ≤ 10 mm	FW
		t = 2 - 12 mm	-
	3.1	t = 3 - 20 mm	BW
		t = 10 - 40 mm	FW
	5.1	t = 3 - 50 mm	FW
	8	t ≤ 24 mm	BW
		t ≥ 1 mm	-
141	1.2	t ≤ 16 mm	BW
		t = 2 - 24 mm	-
		t ≥ 3 mm	FW
	22	t = 3 - 24 mm	FW
	23	t ≤ 8 mm	BW
		t = 3 - 20 mm	-
	8	t = 1,4 - 40 mm	BW
		t = 3 - 30 mm	FW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

[Redacted]

[Redacted]

1st deputy(ies) of the responsible welding coordinator(s):

[Redacted]

[Redacted]

Others deputies:

[Redacted]

[Redacted]

Remarks:

The welding coordinators Ronny Lüdke, Gerhard Godenrath are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

DVSZERT/15085/CL2/178/16/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.