

Welding Certificate

GSIMV-EN1090-3.00177.2019.004

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European
standard EN 1090-3 for execution of structural aluminium components

Manufacturer

AMAS Technology GmbH

**Am Alten Postweg 6
19294 Neu Kaliß
GERMANY**

Technical specification

EN 1090-3:2019

Execution class(es)

EXC4 according to EN 1090-3

Welding Process(es)
(Reference no. acc. to DIN EN ISO 4063)

131 (partly mechanized), 141 (manually)

Material Group

22, 23
according to CEN ISO/TR 15608 and EN 1090-3, table 2 and 3

**Responsible Welding
Coordinator**

(Title, Surname, Name, Qualification,
Date of birth)

Substitute

(Title, Surname, Name, Qualification,
Date of birth)

Confirmation

All provisions concerning welding as described in the above mentioned
technical specification(s) were applied.

Validity start

06.12.2019

Period of validity

25.05.2027

Remarks

see reverse

Place and date of issue

**Rostock, 24.05.2024
Anders/BA**


Dipl.-Ing. Anders
Head of test body

Certificate number: GSIMV-EN1090-3.00177.2019.004

Remarks:

The deputy welding coordinators are approved for the supervision of welding according tab. 9 of EN 1090-3.

Mr. [REDACTED] has proven through professional experience and a technical interview that he can take over the supervision of welding work according to level S of EN ISO 14731 in the company AMAS Technology.



General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File